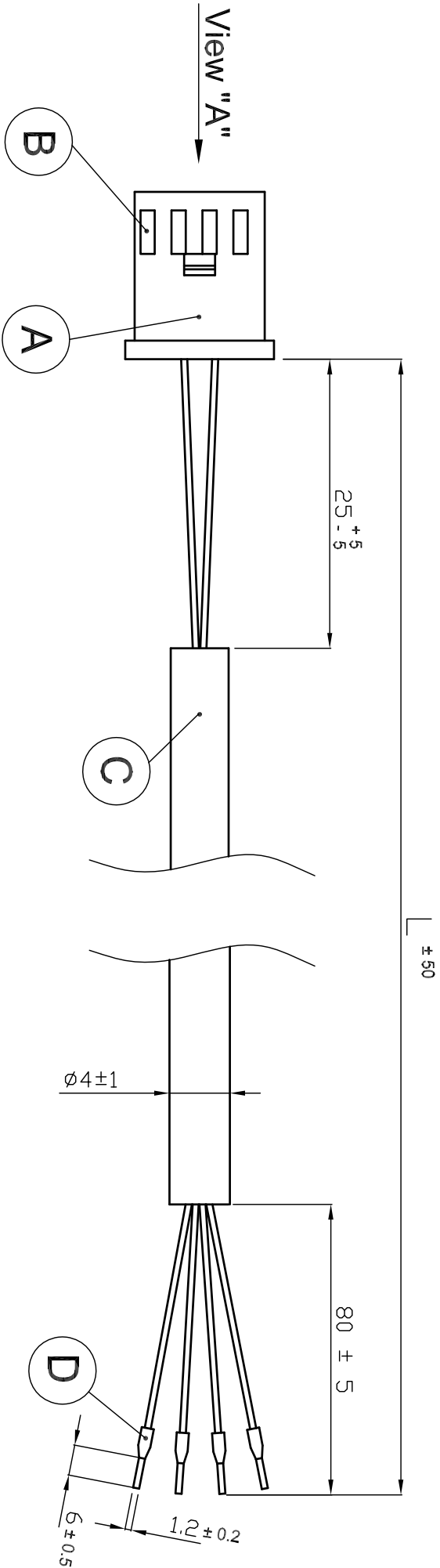
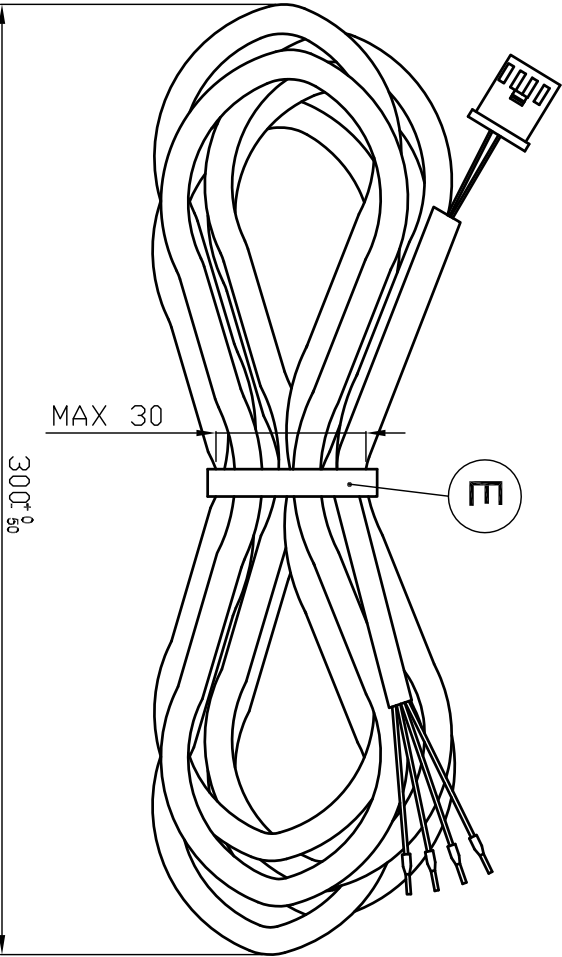




Q.ty	Ref.	Description	Supplier	Code
1	A	Female Connector 2x4 pin	AMP	280365
4	B	Crimp pin size 0,35mmq	AMP	280708/2
1	C	Cable 4x0.35mmq multi-wire	-	-
4	D	wire pin terminal for wire 0,35mmq	-	-
1	E	plastic wire tie width 2,5mm	-	-

supply the wire as the drawing



TEST

RANDOM TEST

Random: 1 wire every 100 pices

Run tear test with dynamometer on for spot:

A) 4 Contacts crimp for every bach (Value>3N).

B) 4 Pin crimp for everi bach (Value>3N).

100% TEST

For all pices

C) Visual ispection as drawing.

D) Manual tear (>1N) of the assembled connector.

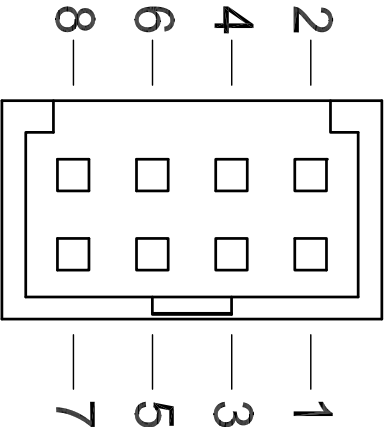
E) Wire color ispection as drawing.

F) Cunduttivity test of each wire of the cable (<1ohm)

G) Insulation test of each wire of the cable(>50Vdc and >10Mohm).

SCALE 4:1

Pin-out frontal view "A"



CONNECT TABLE	
N° Pin	Single wire color
3	BROWN
4	BLACK
5	GRAY
6	GREEN
1,2,7,8	No connect

External wire color: GRAY

PRODUCTION APPROVAL
DATE
SIGNATURE
27/09/2011

L	PDS.
4000	2
6000	1.

REVISIONI 27/09/2011 4) Modificata la quota della spelatura dalla parte del connettore da 40 a 25mm per adeguamento produzione

FINITURA	:	
TRATTAMENTO	:	
LAVORAZIONE	:	CABLE CUT + STRIP + CRIMP + ASSEMBLY
MATERIALE	:	
DENOMINAZIONE	:	CAVIO 4 FILI PRECABLATI PER MODULO MOT. AUTORICHIUDENTE
	:	CABLE 4 WIRE ASSEMBLY FOR MOTOR MODULE LOCK
Isseo Serrature S.p.A.		
Via San Girolamo, 13		
Pisogne (Brescia)-Italy		
DATA : 23-03-2009	N° DISGNO	REV.
DISIGNATO :	00103494	
APPRV. :		
SUSTITUISC.	: 00103493	
FDG. 1/1	CART. N° MOD. MOTORE.	
SCALA : 2:1		
TOLL.GEN. : 0.1		
FORMATO		A3